



615008 MOTOR OIL DRAIN 120 LB. DRUM / 16 GALLON

ASSEMBLY

1. Drum Assembly.
 - a. Thread 70033 Nipple and Y27-5-C Nipples onto Y26-1 Valve, as shown in figure.
 - b. Screw above assembled unit into drain bung of 61732 Drum, as shown in figure below.
2. Assemble 615003-B Drum Cover Drain Ass'y., as shown in operator's manual.
3. Place drum and valve assembly into the hoop of 640149 3-Wheel Dolly. (See figure below). Tighten the hoop, to hold the drum firmly, by drawing up the Y12-6-C Nut on the Y84-606-C bolt. Place the 615003-B Drum Cover Drain Ass'y. on the 61732 Drum and secure in place with the three Y66-368-C Thumb Screws.



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